

ESTA Parket

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Introduction

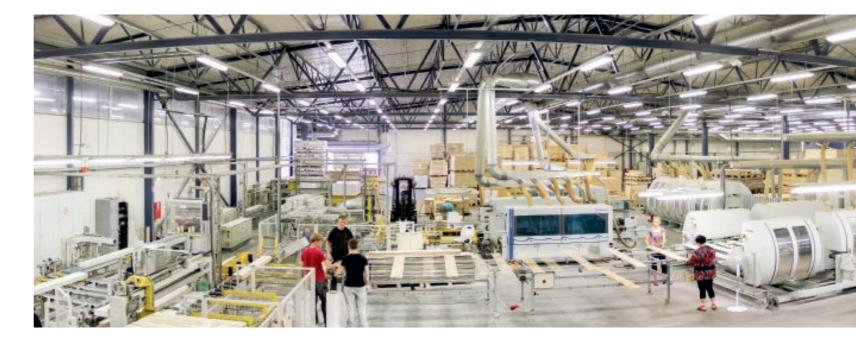


Varied Designs

Estaparket floors are engineered for long wear resistance and are designed to withstand Scandinavian climate conditions with dry air in winter and high moisture air in rain season. This allows Estaparket to fit various climate conditions around the globe.

Estaparket is sold in Europe, Asia,
America, Australia and Africa. Continuous
innovation of our products and
implementation of new technologies
have made our floors truly unique.





ESTA Parket is the Brand name for the parquet manufactured by Technomar & Adrem AS, a family owned private Company founded in 1991.

From the beginning the main activity of the Company was further processing of plywood and timber. At least 95% of our products are produced for Customers in more than 72 countries throughout Europe, America and Asia.

Making use of the latest technological advancements enabled the Company to manufacture a **high quality product** from the very beginning.

The results of the tests
made by independent laboratories show
that the quality of ESTA Parket
is on same or higher level
compared to other premium parquet
manufacturers, particularly in the quality
of the finished surface.

The factory is capable of producing up to **2.5 million square meters** of parquet per year.

In 2005 a new factory was built on the main Tallinn site and fitted out with the latest technically advanced machinery supplied by specialists in this field: Germany – Bürkle, Homag, Schröder, Sweden – Wood-Eye, Finland – Martek, Italy – Cefla/Sorbini, Costa.

- ESTA Parket is produced by a workforce who exercise a great care and is justly proud of its Product.
- Installed Esta Parket floor will provide pleasure and enjoyment for many years to come.





1 Strip Oak City Matt Lacquered Gloss 15–20%

Square edges



#11126 1 Strip Oak Nordic Matt Lacquered Gloss 15-20%

Square edges



1 Strip Oak Vivid Matt Lacquered
Gloss 15-20%
Square edges



1 Strip Oak Elite Pure Line Extra Matt Lacquered Gloss 5%

Brushed 2 side bevel



#11023 1 Strip Oak Town Matt Lacquered Gloss 15-20%

Square edges



1 Strip Oak ABC Pure Line Extra Matt Lacquered Gloss 5%

Brushed Square edges



#16263

1 Strip Oak Nova Pure Line Extra Matt Lacquered Gloss 5%

Light brushed Square edges



1 Strip Oak Village Matt Lacquered

Gloss 15-20% Square edges



#11004

1 Strip Oak Ranch Matt Lacquered Gloss 15–20%

Square edges



#11156

1 Strip Oak Village Extra Matt Lacquered Gloss 5%

Brushed 2 side bevel

Natural Collection | 11



Oak Art Design Solo Matt **Lacquered Gloss 15-20%**



3 Strip Oak Town Pure Line Extra Matt Lacquered Gloss 5%



Oak Art Design Trio Matt Lacquered Gloss 15-20%



3 Strip Oak Nordic Pure Line Extra Matt Lacquered Gloss 5%



3 Strip Oak Nordic Matt Lacquered Gloss 15-20%



2 Strip Oak Natur Pure Line Extra Matt Lacquered Gloss 5% Light brushed



3 Strip Oak Village Matt Lacquered Gloss 15-20%

Light brushed



3 Strip Oak Village Pure Line Extra Matt Lacquered Gloss 5% Brushed



#13291 3 Strip Oak Classic Extra Matt Lacquered Gloss 5-11% Light brushed



Lacquered Gloss 5-11% Light brushed

Natural Collection | 13



#11228

1 Strip Oak Rustic Dark Filler Extra Matt Lacquered Gloss 5%

Brushed 2 side bevel



#15285

Chevron Oak AB Extra Matt Lacquered Gloss 5%

Light brushed 4 side bevel



#15001

Chevron Oak Town Pure Line Extra Matt Lacquered Gloss 5%

Light brushed 4 side bevel



#14002

Herringbone Oak AB Pure Line Extra Matt Lacquered Gloss 5%

Brushed 4 side bevel



1 Strip Ash Elite Matt Lacquered Gloss 15-20%

Square edges



#23009 3 Strip Ash Elite Matt Lacquered Gloss 15-20%



1 Strip Ash Elegant Matt Lacquered Gloss 15-20%

Square edges



3 Strip Ash Elegant Matt Lacquered Gloss 15-20%



1 Strip Ash Elegant Pure Line Extra Matt Lacquered Gloss 5%

Brushed 2 side bevel



3 Strip Ash Elegant Pure Line Extra Matt Lacquered Gloss 5%

Light brushed



#21073

1 Strip Ash Elegant Pure Line Extra Matt Lacquered Gloss 5%

Brushed 2 side bevel

Natural Collection | 17



Light and bright floors will perfectly suit interiors that need more light. These floors will increase space at your home. Dependent on the interior decoration, they will look warmer or cooler.



1 Strip Oak Town Bianco Perla UV-Oil

Light brushed Square edges



#11080 1 Strip Oak Nordic White Matt

Square edges

Lacquered Gloss 15-20%



1 Strip Oak Vivid Buckingham Extra Matt Lacquered Gloss 5-11%

Light brushed 2 side bevel



#16002

1 Strip Oak Nova Elite Latte Extra Matt Lacquered Gloss 5%

Light brushed Square edges



#11162

1 Strip Oak CD Latte UV-Oil

Light brushed 2 side bevel



#11012

1 Strip Oak Village Silver Moon Matt Lacquered Gloss 15–20%

Brushed Square edges



#11155

1 Strip Oak Nordic London Extra Matt Lacquered Gloss 5–11%

Light brushed 2 side bevel



3 Strip Oak Town Bianco Perla Matt Lacquered Gloss 15-20%

Brushed



3 Strip Oak Village Latte UV-Oil Light brushed

3 Strip Ash Elite Silver Moon Matt

Lacquered Gloss 15-20%

Brushed



3 Strip Oak Village Frost Ivory Pores UV-Oil

Brushed



#13117 3 Strip Oak Nordic Argentum Matt Lacquered Gloss 15-20%

Brushed



3 Strip Ash Elite White Extra Matt **Lacquered Gloss 5%**

Light brushed



3 Strip Oak Promo White Extra Matt Lacquered Gloss 5-11%

Light brushed



3 Strip Oak Nordic Silver Moon Matt Lacquered Gloss 15-20% Brushed



#23054 3 Strip Ash Elite Bianco Perla Extra Matt Lacquered Gloss 5%

Light brushed



3 Strip Ash Elegant White Matt Lacquered Gloss 15-20%



3 Strip Ash Elegant Nordic Extra Matt Lacquered Gloss 5%

Light brushed



Herringbone Ash Elegant Nordic
Extra Matt Lacquered Gloss 5%

Light brushed 4 side bevel



#24010

Herringbone Ash Elegant Frost Ivory Pores Extra Matt Lacquered Gloss 5%



Herringbone Oak Town London Extra Matt Lacquered Gloss 10-15%

4 side bevel



#15012

Chevron Oak AB Latte Extra Matt Lacquered Gloss 5%

Light brushed 4 side bevel



#14004

Herringbone Oak AB Latte Extra Matt Lacquered Gloss 5%

Light Brushed 4 side bevel



#15006

Chevron Oak Nordic S Linen Extra Matt Lacquered Gloss 5%

Light brushed 4 side bevel



1 Strip Ash Elegant Snow Extra Matt Lacquered Gloss 5-11% Square edges



#12001 **2 Strip Oak Town White UV-Oil**



#21008 1 Strip Ash Elite Silver Moon Matt Lacquered Gloss 15-20%

Brushed Square edges



1 Strip Ash Elegant Bianco Perla Extra Matt Lacquered Gloss 5% Brushed



#23069 **3 strip Ash Elegant Pearl Extra Matt**

Lacquered Gloss 5%

Brushed



#21098

arl Extra Matt 1 Strip Ash Elegant Pearl Extra Matt
Lacquered Gloss 5%

Brushed Square edges



#21086 1 Strip Ash Elegant Nordic Extra Matt

Lacquered Gloss 5% Light brushed 2 side bevel



1 Strip Oak Town Pearl Matt Lacquered Gloss 15-20%

Square edges



1 Strip Ash Elegant Frost Ivory Pores Extra Matt Lacquered Gloss 5%

Brushed 2 side bevel



1 Strip Ash Elegant Frost Ivory Pores Extra Matt Lacquered Gloss 5% Brushed

2 side bevel



1 Strip Oak Town Frost Ivory Pores Extra Matt Lacquered Gloss 5%

Brushed Square edges



1 Strip Oak Village London Extra Matt Lacquered Gloss 5%

Light brushed 2 side bevel



#11214

1 Strip Oak Village Argentum Matt Lacquered Gloss 15-20%

Brushed Square edges



#112

1 Strip Oak Nordic S Linen Extra Matt Lacquered Gloss 5%

Light brushed Square edges





1 Strip Oak Village Monaco Extra Matt Lacquered Gloss 5%

Brushed Square edges



#11097 1 Strip Oak Town Ivory Matt Lacquered Gloss 15-20%

Light brushed Square edges



1 Strip Oak Village Cream Ivory Pores **Extra Matt Lacquered Gloss 5%**

Brushed Square edges

32



#12005 2 Strip Oak Town Amber Stonewash Ivory Pores Matt Lacquered 15-20% Brushed



#11032 1 Strip Oak Elite Amber Stonewash Ivory Pores UV-Oil

Brushed



3 Strip Oak Village Dune White Pores Extra Matt Lacquered 5%

Brushed



#11038 1 Strip Oak Village Bremen Ivory Pores Matt Lacquered Gloss 15-20% Brushed



#11086 1 Strip Oak Village Dazy Matt Lacquered Gloss 15-20%

Square edges



1 Strip Oak BC Dazy Extra Matt **Lacquered Gloss 5%**

Brushed 4 side bevel



#11218 1 Strip Oak Nordic S Dazy Extra Matt Lacquered Gloss 5% Brushed

2 side bevel



2 Strip Ash Elegant Sandstone Matt Lacquered Gloss 15-20%

Brushed



#23053 3 Strip Ash Elegant Sandstone Matt Lacquered Gloss 15-20%

Brushed



1 Strip Ash Elegant Dune White Pores Extra Matt Lacquered Gloss 5%

Brushed Square edges



Pores Extra Matt Lacquered Gloss 5%

Brushed Square edges



1 Strip Ash Elegant Champagne Extra Matt Lacquered Gloss 5%

Light brushed 2 side bevel



#21074 1 Strip Ash Elegant Sandstone Extra Matt Lacquered Gloss 5%

Brushed 2 side bevel



1 Strip Ash Elegant Champagne Extra Matt Lacquered Gloss 5%

Light brushed 2 side bevel



#14287 Herringbone Oak AB Dazy Extra Matt Lacquered Gloss 5%

Brushed 4 side bevel



#15007 Chevron Oak Nordic S Dazy Extra

Matt Lacquered Gloss 5%

Light brushed 4 side bevel



#15301 Chevron Oak Nordic S Sandstone Extra Matt Lacquered Gloss 5%

Light brushed 4 side bevel



Herringbone Oak Town Dune White Pores Extra Matt Lacquered 5%

Brushed
Square edges



#24012 Herringbone Ash Elegant Sandstone Extra Matt Lacquered Gloss 5%

Light brushed 4 side bevel



Chevron Oak AB Sandstone Original Extra Matt Lacquered Gloss 5%

Brushed 4 side bevel



#24012

Herringbone Ash Elegant Sandstone Extra Matt Lacquered Gloss 5%

Light brushed 4 side bevel



#11091

1 Strip Oak Village Sandstone Matt Lacquered Gloss 15–20%

Brushed Square edges



#11219

1 Strip Oak Nordic S Sandstone Extra Matt Lacquered Gloss 5%

Brushed Square edges



#11244

1 Strip Oak Rustic Sandstone Extra Matt Lacquered Gloss 5%



#1121

1 Strip Oak Nordic S Sandstone Extra Matt Lacquered Gloss 5%

Brushed 2 side bevel



#1115

1 Strip Oak ABC Dune White Pores Extra Matt Lacquered Gloss 5%

Brushed 2 side bevel



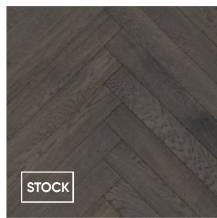


#24001
Herringbone Ash Elegant Castle
Grey Extra Matt Lacquered Gloss 5%
4 side bevel



Herringbone Ash Elegant Olive Grey Ivory Pores Extra Matt Lacquered Gloss 5%

Brushed Square edges



#14005 Herringbone Oak BC Lava Grey Extra Matt Lacquered Gloss 5%

Brushed 4 side bevel



#15282

Chevron Oak Nordic S Lava Grey Extra Matt Lacquered Gloss 5%

Light brushed 4 side bevel



1 Strip Oak Town Stone Grey UV-Oil Light brushed Square edges

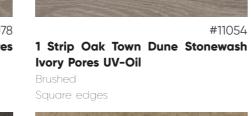


1 Strip Oak Town Dune Ivory Pores **UV-Oil** Brushed

Square edges

Square edges

Square edges





1 Strip Oak Village Castle Grey UV-1 Strip Oak Town Dusky Grey Matt Oil Lacquered Gloss 15-20% Light brushed Brushed



3 Strip Oak Village Olive Grey Ivory Pores UV-Oil

#11054



1 Strip Oak Town Rose Ebony Pores Matt Lacquered Gloss 15-20%

Square edges



1 Strip Oak Town Victoria Stonewash Ivory Pores UV-Oil



1 Strip Oak ABC Olive Grey Ivory Pores Extra Matt Lacquered Gloss 5% Brushed 2 side bevel



1 Strip Oak Vivid Olive Grey Ivory Pores Extra Matt Lacquered Gloss 5% 2 side bevel



2 Strip Oak Town Stone Grey UV-Oil Light brushed



#13062
3 Strip Oak Village Dusky Grey White
Pores Matt Lacquered Gloss 15–20%
Brushed



3 Strip Oak Village Dusky Grey Matt Lacquered Gloss 15-20% Brushed



#13204
3 Strip Oak Promo Grey Extra Matt
Lacquered Gloss 5-11%
Light brushed



3 Strip Oak Village Rose Ebony Pores Matt Lacquered Gloss 15–20% Brushed



1 Strip Oak Village Kose Grey Pores Matt Lacquered Gloss 15-20% Brushed

Square edges



1 Strip Oak BC Kose Grey Pores Extra Matt Lacquered Gloss 5%

Brushed 2 side bevel



1 Strip Oak Village Antique Reactive Stain Pure Line Extra Matt Lacquered Gloss 5% 2 side bevel



1 Strip Oak BC Dusky Grey White Pores Extra Matt Lacquered 5% Brushed 2 side bevel



#11169

1 Strip Oak ABCD Lava Grey UV-Oil
Brushed
2 side bevel



#11296

1 Strip Oak BC Dusky Grey White Pores Extra Matt Lacquered 5%

Brushed

2 side bevel



1 Strip Ash Elegant Chateau Pores Extra Matt Lacquered Gloss 5%

Light brushed 2 side bevel



#23022 3 Strip Ash Elegant Stone Grey Matt Lacquered Gloss 15-20%



#23024 1 Strip Ash Elegant Castle Grey UV-Oil

Light brushed Square edges



1 Strip Ash Elegant Castle Grey Extra **Matt Lacquered Gloss 5%**

Light brushed Square edges



1 Strip Ash Elegant Dusky Grey White Pores Extra Matt Lacquered Gloss 5%

Brushed 2 side bevel



1 Strip Ash Elegant Dusky Grey Extra

Matt Lacquered Gloss 5% Brushed 2 side bevel



1 Strip Ash Elegant Stone Grey Extra Matt Lacquered Gloss 5%

Square edges



1 Strip Ash Elegant Lava Grey Extra Matt Lacquered Gloss 5%

2 side bevel



#21052

1 Strip Ash Elegant Dusky Grey Ivory Pores Engraved Matt Lacquered Gloss 15-20%

Brushed



#21075

1 Strip Ash Elegant Dusky Grey White Pores Extra Matt Lacquered Gloss 5%

Brushed 2 side bevel





1 Strip Ash Elegant Teak Color Matt Lacquered Gloss 15-20% Square edges



1 Strip Ash Elegant Walnut Color Extra Matt Lacquered Gloss 5% Brushed

2 side bevel



#21004 3 Strip Ash Elegant Golden Thermo Matt Lacquered Gloss 15-20%



#22003 2 Strip Ash Elegant Teak Color Matt Lacquered Gloss 15-20%



3 Strip Ash Elegant Walnut Color Extra Matt Lacquered Gloss 5%



#23028 **3 Strip Ash Elegant Antique 6011 Matt Lacquered Gloss 15-20%**



1 Strip Ash Elegant Honey Matt Lacquered Gloss 15-20% Square edges



1 Strip Ash Elegant Nero Matt
Lacquered Gloss 15-20%

Brushed
Square edges



#21027

1 Strip Ash Elegant Merbau Color
Matt Lacquered Gloss 15-20%
Square edges



#210 1 Strip Ash Elegant Onyx Matt Lacquered Gloss 15-20%

Brushed 2 side bevel

Dark Collection



2 Strip Oak Town Nero Matt Lacquered Gloss 15-20% Brushed



#13103 3 Strip Oak Town Honey Matt Lacquered Gloss 15-20%



#11007 1 Strip Oak Village Ebony Pores Matt Lacquered Gloss 15-20% Brushed

Square edges



#13036 3 Strip Oak Village Red Matt Lacquered Gloss 15-20%



#11059 1 Strip Oak Town Red Matt Lacquered Gloss 15-20% Square edges



#11068 1 Strip Oak Town Teak Color Matt Lacquered Gloss 15-20% Square edges



1 Strip Oak Town Antique 6011 Matt 1 Strip Oak Town Smoky Matt Lacquered Gloss 15-20% Square edges



Lacquered Gloss 15-20% Square edges



#11065 1 Strip Oak Village Smoked Matt Lacquered Gloss 15-20% Brushed 2 side bevel



#11160 1 Strip Oak ABC Stavanger Extra Matt Lacquered Gloss 5% Light brushed 2 side bevel

Dark Collection |



1 Strip Oak Town Brandy Matt Lacquered Gloss 15–20%

Brushed Square edges



#11113

1 Strip Oak Elite Dark UV-Oil

Brushed Square edges



1 Strip Oak Village Stained as Thermo Matt Lacquered Gloss 15-20%

Square edges



3 Strip Oak Nordic Smoked UV-Oil Gloss 4-6%



1 Strip Oak Village Nero Matt Lacquered Gloss 15-20%

Brushed Square edges



#15286

Chevron Oak Nordic S Havana Extra Matt Lacquered Gloss 5% Brushed

Brushed 4 side bevel



#15286

Chevron Oak Nordic S Havana Extra Matt Lacquered Gloss 5%

Brushed 4 side bevel

60 Dark Collection |



3 Strip Oak Village Smoky Matt Lacquered Gloss 15-20%



1 Strip Oak Town Ebony Matt Lacquered Gloss 15-20% Square edges



1 Strip Oak Town Brandy
Engraved Matt Lacquered Gloss
15-20%

Square edges



#11161

1 Strip Oak BC Tobacco Brown Matt Lacquered Gloss 15–20%

Brushed 2 side bevel

Dark Collection |



Exotic Collection



1 Strip Teak Matt Lacquered Gloss 15-20% Square edges



#43003 **3 Strip Merbau Matt Lacquered Gloss 15–20%**



3 Strip Jatoba Matt Lacquered Gloss 15-20%



1 Strip Jatoba Matt Lacquered
Gloss 15-20%
Square edges



#41001 **1 Strip Merbau S Matt Lacquered Gloss 15-20%** Square edges



#43002 3 Strip Merbau S Town Matt Lacquered Gloss 15-20%



#41004

1 Strip Merbau Matt Lacquered
Gloss 15-20%
Square edges

Exotic Collection | 67



#31013

1 Strip Walnut City Extra Matt Lacquered Gloss 5%

Brushed

2 side bevel

Exotic Collection



3 Strip Walnut S City Matt Lacquered Gloss 15-20%



3 Strip Walnut City Pure Line Extra Matt Lacquered Gloss 5% Brushed



3 Strip Walnut 1228 Matt Lacquered Gloss 15–20%



1 Strip Walnut Village UV-Oil
Light brushed
Square edges



1 Strip Walnut Nova City Pure Line Extra Matt Lacquered Gloss 5%



1 Strip Walnut Village Pure Line
Extra Matt Lacquered Gloss 5%
Square edges



1 Strip Walnut City Matt Lacquered Gloss 15-20% Square edges



1 Strip Walnut City Sapwood Matt Lacquered Gloss 15-20% Square edges



1 Strip Walnut Town Extra Matt Lacquered Gloss 5% Square edges



1 Strip Walnut Nova City Pure Line
Extra Matt Lacquered Gloss 5%
Brushed

Brushed Square edges

O Exotic Collection





#11282

1 Strip Oak ABC Pure Line Extra Matt Lacquered Gloss 5%

Brushed 2 side bevel

STOCK COLLECTION

The idea of stock program is to allow prompt deliveries with no minimum order quantity required.

Currently the program consists of more than 60 positions including

- 1 strip, 3 strip, Herringbone and Chevron patterns
- Oak, Ash and Walnut species
- Most popular designs from white to dark shades

Check out the full list of products on our web page.





#15012

Chevron Oak AB Latte Extra Matt Lacquered Gloss 5%

Light brushed 4 side bevel

74 Specials |

sтоск



Nova is a veneered flooring product consisting of 100% wood. The combined wear layer overall thickness is 3.0 mm with 2.5 mm hardwood mechanical layer and 0.5 mm decorative layer.

- Mechanical layer due to its visual defects, can't be widely used as a face wear layer. In order to save the wood, we prefer to invest into technology and labor, so the cut wood that normally would be considered as wastage that could be used in flooring. Thus fewer trees are cut.
- Decorative layer consists of 0.5mm Oak in clean grading. This means with Nova we can save 4 times more trees, compared to a usual engineered parquet flooring with 3mm top layer.

Types of Nova

Nova Lux



Nova Eco



#16003

1 Strip Oak Nova Elite London Extra Matt Lacquered Gloss 5%

Light brushed Square edges

% Specials |



Types of Nova



Available in 3 wood species



NOVA is a truly innovative 100% wooden flooring in rare select grading with fixed sizes. We care about the future of our planet.

Save the planet, choose NOVA!

#16005

1 Strip Oak Nova Elite Satdstone Extra Matt Lacquered Gloss 5%

Light Brushed Square edges

Specials |



Tova is a veneered flooring product consisting of 100% wood.

Tova combined wear layer overall thickness is 4.2 mm with 3.0 mm hardwood mechanical layer and 1.2 mm decorative layer.

Thicker decorative layer allows us to make a surface beveled and with deep brushing.

4 types of Tova

Thickness 14 mm 1 strip Oak AB grade 1.2 mm 1 stip Oak hardwood 3 mm Spruce strips 8.3 mm Birch veneer 1.5 mm

Tova Life



Tova Eco



Tova Project



Available in 3 wood species



oak



ash



walnut

#19003 1 Strip Oak Tova Elite London Extra Matt Lacquered Gloss 5%

Light Brushed 2 side bevel

Specials |

RUSTICAL COLLECTION

Only 7% of total volume of harvested wood comes in high grading. The rest has rustical and knotty look.

We have developed the collection that makes even rustical wood looking appealing.



1 Strip Oak Rustic Dark Filler Extra Matt Lacquered Gloss 5%

Brushed 2 side bevel



#11246 1 Strip Oak Rustic Latte Brush Extra Matt Lacquered Gloss 5%

Brushed

sтоск



1 Strip Oak Rustic Dusky Grey **Extra Matt Lacquered Gloss 5%**

Brushed Square edges





#11245

1 Strip Oak Rustic London Extra Matt Lacquered Gloss 5% Brushed

Square edges



#11243

1 Strip Oak Rustic Stone Grey Extra Matt Lacquered Gloss 5%

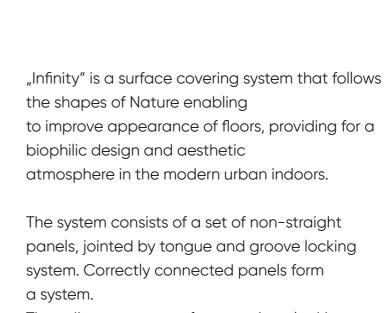
Brushed Square edges



#11244

Brushed 2 side bevel





The adjacent systems form a unique looking surface.



Infinity Oak Pure Line Extra Matt Lacquered Gloss 5%

Specials |

Infinity Oak Sandstone Extra Matt Lacquered Gloss 5–11%

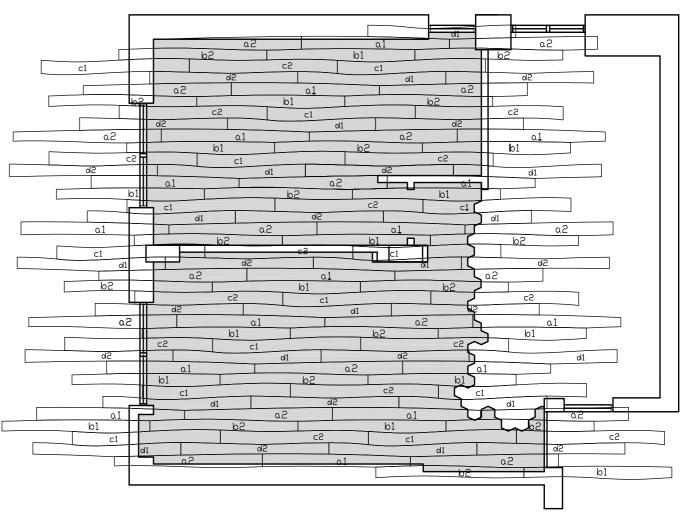
Inquiry process:

- 1. We receive from the customer estimated project quantity with the information about grading and surface treatment required
- 2. According to provided information we make an offer
- 3. After confirmation of the price we receive .CAD file from the customer with the room layout where flooring should be installed with information of flooring direction
- 4. Calculating total project quantity including waste
- 5. Signing a contract / start of production Estimated production time is 10 to 14 weeks

Full module of 8 boards



Floor plan layout



ESTA SPORT





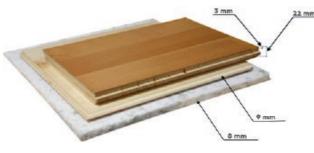
	9 mm 3 mm
Characteristics	Data
Flooring construction	ESTA SPORT Light
Construction height, mm	14 + 9 + 3 = 26
Species	Oak, Ash, Merbau
Flooring dimensions, mm	14 x 204 x 2200

ESTA SPORT Light

Characteristics	Data
Flooring construction	ESTA SPORT Fitness
Construction height, mm	18 + 3 = 21
Species	Oak, Ash
Flooring dimensions, mm	18 x 204 x 2200
Finish	UV Sports Lacquer gloss 15-20%
Shock absorption, %	55
Vertical deformation, mm	3,50
Constant of friction	0,94
Ball bounce, %	98
Rolling load, mm	0,28
·	<u> </u>

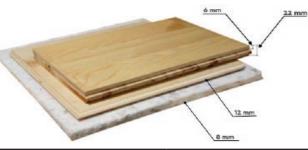
Characteristics	Data
Flooring construction	ESTA SPORT Light
Construction height, mm	14 + 9 + 3 = 26
Species	Oak, Ash, Merbau
Flooring dimensions, mm	14 x 204 x 2200
Finish	UV Sports Lacquer gloss 15-20%
Shock absorption, %	61
Vertical deformation, mm	3,50
Constant of friction	0,94
Ball bounce, %	90
Rolling load, mm	0,30

ESTA SPORT Pro



Characteristics	Data		
Flooring construction	ESTA SPORT Pro		
Construction height, mm	22 + 9 + 8 = 39		
Species	Oak, Ash		
Flooring dimensions, mm	22 x 204 x 2200		
Finish	UV Sports Lacquer gloss 15-20%		
Shock absorption, %	65		
Vertical deformation, mm	3,00		
Constant of friction	0,94		
Ball bounce, %	90		
Rolling load, mm	0,19		
	·		

ESTA SPORT Pro Long Life



Characteristics	Data
Flooring construction	ESTA SPORT Pro Longlife
Construction height, mm	22 + 12 + 8 = 42
Species	Oak, Ash
Flooring dimensions, mm	22 x 204 x 2200
Finish	UV Sports Lacquer gloss 15-20%
Shock absorption, %	63
Vertical deformation, mm	3,10
Constant of friction	0,94
Ball bounce, %	92
Rolling load, mm	0,20

Flooring Technical

Oak Grading



1 Strip Oak City

Little or no color variation. Sapwood not allowed, healthy knots diameter < 10 mm, no repaired knots



1 Strip Oak Elite

Moderate or little color variation allowed. Minimal sapwood presence, healthy knots diameter < 10 mm, knot repairs with filler < 7 mm



1 Strip Oak Town

Moderate color variation allowed. Occasional sapwood < 30 mm width, healthy knots diameter < 30 mm, knot repairs with filler < 20 mm



1 Strip Oak Nordic

Moderate color variation with sapwood present, healthy knots diameter < 10 mm, knot repairs with filler < 7 mm



1 Strip Oak Village

Higher color variation allowed. Occasional sapwood < 30 mm width, healthy knots and fallen out repaired knots diameter < 35 mm, , filled crack < 50 mm



1 Strip Oak Ranch

Higher color variation allowed. Occasional sapwood < 50 mm width, unlimited healthy knots and fallen out repaired knots diameter < 60 mm, filled crack < 150 mm. Repaired cracks allowed.

Oak Grading



1 Strip Oak Nova

Moderate color variation. Sapwood not allowed, healthy knots diameter < 10 mm, no repaired knots.



1 Strip Oak Vivid

High color variation. Sapwood allowed up to 1/3 of the width. Healthy knots diameter < 30 mm, knot repairs with filler < 20 mm



3 Strip Oak Village

Natural color variation with sapwood allowance < 15 mm on lamella sides, healthy and repaired knots diameter < 17 mm



3 Strip Oak Clasic

Moderate color variation with sapwood allowance < 25 mm on lamella sides, healthy and repaired knots diameter < 10 mm



3 Strip Oak Vintage

High color variation and sapwood allowed, healthy and repaired knots diameter < 23 mm



3 Strip Oak Living

High color variation and sapwood allowed, healthy and repaired knots diameter < 23 mm

Ash Grading



1 Strip Ash Elite

Light natural color variation with no brownheart allowed, no dark and light contrast



1 Strip Ash Elegant

Natural color variation with brownheart present, contrast of light and dark colors. Occasional knots diameter < 25 mm



3 Strip Ash Elite

Very light natural color variation, no brownheart allowed



3 Strip Ash Elegant

Natural color variation with brownheart present, contrast of light and dark colors. Occasional knots diameter < 10 mm

Grading tables

1 Strip Oak

	City	Elite	Nordic	Town
Healthy knots (diam. up to)	10 mm	10 mm	10 mm	25 mm
Repaired knots (diam. up to)	none	7 mm	7 mm	20 mm
Sapwood allowed (width up to)	3 mm	15 mm	Unlimited	30 mm
Discoloration	Calm	Moderate	High	Natural

3 Strip Oak

	Village	Classic	Vintage	Living
Healthy knots (diam. up to)	15 mm	10 mm	23 mm	23 mm
Repaired knots (diam. up to)	8 mm	8 mm	10 mm	10 mm
Sapwood allowed (width up to)	15 mm	25 mm	Unlimited	Unlimited
Discoloration	Natural	Moderate	High	High

1 Strip Ash

3 Strip Ash

Elite	Elegant	Elite	Elegant
3 mm	25 mm	3 mm	10 mm
none	25 mm	none	10 mm
Calm	Moderate	Calm	Moderate
none	Present	none	Present
	3 mm none Calm	3 mm 25 mm none 25 mm Calm Moderate	3 mm 25 mm 3 mm none 25 mm none Calm Moderate Calm

Construction Options

General Info

Symmetrically Balanced 3-Layer & Multi-layer wood flooring construction ensures maximum structural stability of wood flooring board. Minimized shrinkage & swelling, especially in environment with extreme climate changes.



14 mm thick with 3 mm top layer / 1.5 mm back layer / Standard Construction Top: Solid European Oak / Middle layer: Spruce / Base: Birch Veneer



15 mm thick with 3 mm top layer / 3 mm back layer / Oak Balanced Construction Top: Solid European Oak / Middle layer: Spruce / Base: Solid European Oak





14 mm thick with 3 mm top layer / Birch Plywood Core (multilayer parquet)



16 mm thick with 6 mm top layer



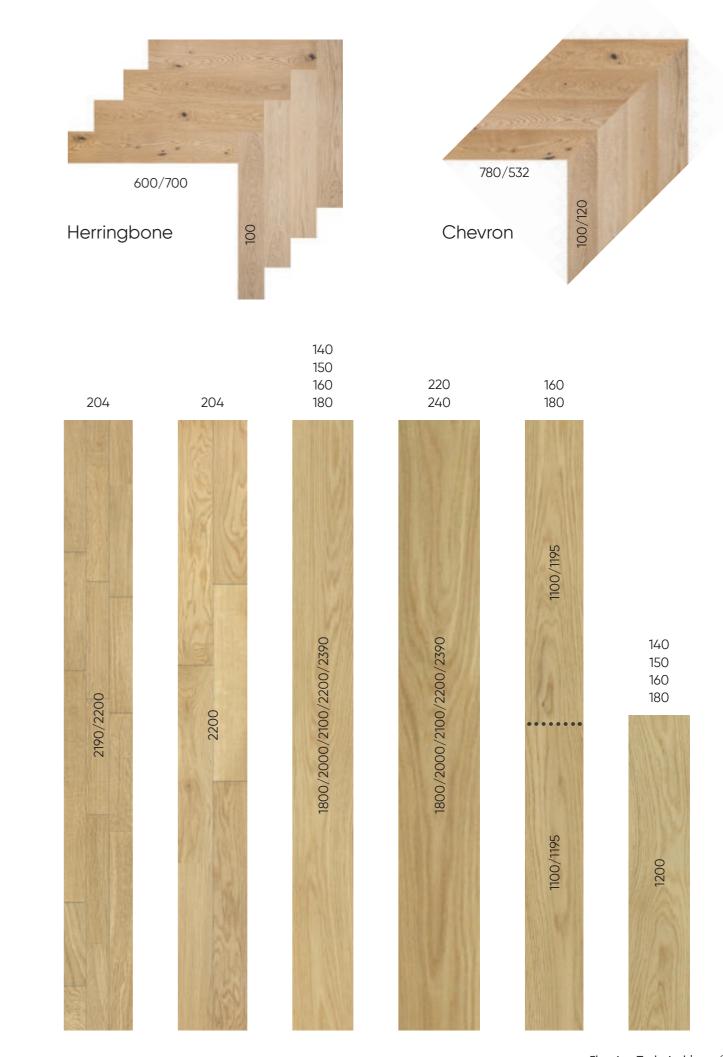
22 mm thick with 3 mm top layer



22 mm thick with 6 mm top layer



14 mm Construction With T&G Lock System / 3 mm top layer



Surface options





Matt Lac 15-20% gloss



UV-Oil



Stained



Brush



Light Brush



Engraved



2 Side Bevel



4 Side Bevel

Locking system options

Click system by UNILIN



The construction of Estaparket lock system is designed to minimize gaps between boards. There are no plastic inserts, making sure all parts of lock system expand or shrink together following the whole construction. Estaparket guarantees lowest height tolerances between boards.



T&G lock system



Flooring Technical |

Why ESTA

Innovation

Today's trend is for natural surface that usually can be achieved only with oiled surface that requires a lot more maintenance, than lacquered surface. Lacquered surface is easy to clean and maintain but looks less natural. Estaparket offers innovative lacquering coating system that looks as natural as oiled surface and requires as little maintenance as traditional lacquered surface. The gloss level is only 5%.

Classical Look Surface



Matt Lacquered Gloss 15-20%

Innovative Natural Look Surface



Extra Matt Lacquered Gloss 5%

Birch plywood insert for short end lock system

We use the strongest available material for short ends: birch plywood. The tension on the locks on short side of the boards can be extremely high, especially in dry climate periods. Softwood or artificial materials like HDF are often not able to withstand the tension which leads to open gaps between boards.



Filler stained to color of design

Filler repair at Estaparket factory is done only by hand, as it is the only way to achieve best quality.

The advantage of our filler is that it can be stained and is ECO friendly. This allows to have calm and natural look for also for the floors which have bigger knots.



Made by Estaparket stained filler



Made by Estaparket stained filler



Made by other factory only black filler

Fixed length boards

The boards always come in full length to show the luxury and beauty of the floors. We believe the proportion is vital for high-end flooring and short boards can ruin the look.



Fixed Length Boards; Estaparket



Random Length; Other Factory

Unique slow wood drying process

We produce the parquet boards only in the factory in Estonia, starting from drying the wood to ensure superb quality. We dry wood ourselves, using only the green energy. Compared to 2 weeks drying process, which is standard in the industry, we dry wood for about 45 days. Slow drying makes considerably less stress to the wood, making floors more stable.



100 Why ESTA |

100% from wood

Estaparket floors are fully recyclable. They are produced from renewable resources without damaging our nature. The wood sourced from controlled forests means that after every tree that was cut, there is new one planted.

We use our raw materials efficiently, almost without any waste. Offcuts are used for packaging and recycled into green energy. External audits and reviews of our environmental management systems are carried out on a regular basis.

We do not use HDF or any artificial material



M1 certified, no added VOC/Formaldehyde

Flooring industry standards and norms have not been updated for decades and are considerably less strict than M1. Formaldehyde emissions and VOC can be very dangerous and lead to various diseases. M1 certification guarantees that emissions from Estaparket are as slow, as they are found in the trees in Nature, making Estaparket floor perfectly safe for your home.



Floor heating

Estaparket floors are suitable for underfloor heating.

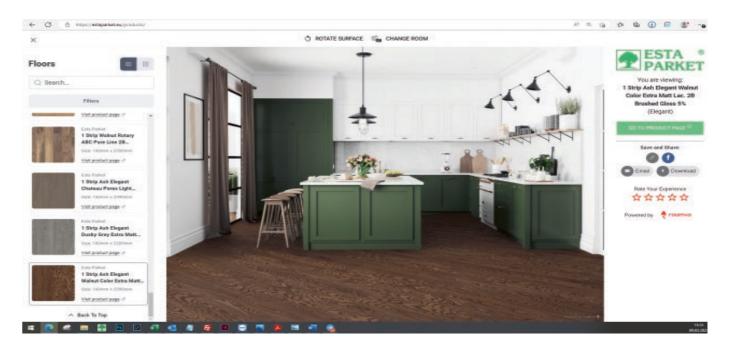
The heating system should be adjusted so that the parquet temperature never exceeds +27°C. The maximum variation in temperature should not be more than 5°C within 24 hours.



Estaparket Virtual Reality

You can now try how our floors will look in your room! Please follow the link for further instructions.

wwww.estaparket.eu/vrfloor



Unique Estaparket underlayment allows your wooden floors to breathe

Avoid mould growing under your floor by letting your floors breathe. Unique Estaparket 2.3 mm thick underlayment uses air channels to circulate air under the floor using micro pumping system. Air channels in underlayment ensure a constant exchange of air when walked on. This eliminates water vapor from the floor. This underlayment also reduces sound by 22 dB and has a high level of compression strength.

It also works well with underfloor heating.



02 Why ESTA |

Useful

General Care and Damage Prevention

Please monitor moisture and temperature as set out below and take corrective measures, if necessary. Place doormats on both sides of your front door. Remove any dirt or other abrasives and wipe up liquid spills immediately. If you spill (food or drinks), wipe up with cloth or paper towels to prevent any permanent damage or staining. Protect all furniture with felt pads to avoid any scratching with movement. Avoid wearing high-heeled shoes on the floor, as they can dent or scratch the floor. Close curtains or blinds to limit direct sun exposure. Keep pet's nails trimmed to minimize damage to the surface.

Cleaning and maintenance

Estaparket floors are designed for easy cleaning and maintenance. Simply vacuum clean them regularly and mop up all spills promptly.

Daily cleaning: use vacuum cleaner.

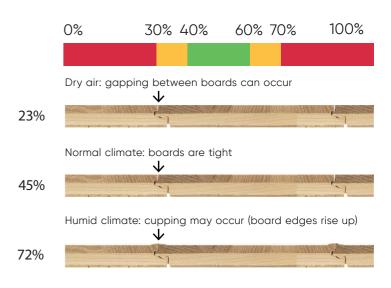
Advanced cleaning (recommended 1-2 times a month): vacuum clean and then sweep them with a slightly humid mop and using universal floor cleaners or very small amount of warm soapy water.

You should only sweep floors after you have cleaned them with vacuum cleaner, as otherwise you will sweep dust into the wooden pores.



Climate

Ideal climate for parquet boards is the same as for people: relative humidity 40-60% and temperature 14°C-23°C. Our parquet is made from real wood, natural living materials. Wood is adjusting according to climate (shrinking or expanding). Dry air (below 30% of Relative Humidity) is hazard not only for wooden floors, but also to humans, leading to asthma and other respiratory ailments. Too humid air will make your floors expand and make you feel fatigue and dehydrate.



Warranty

Estaparket offers limited warranty 30 years. Please see our warranty terms and conditions on our website.



Why ESTA | 10

Installation guidance

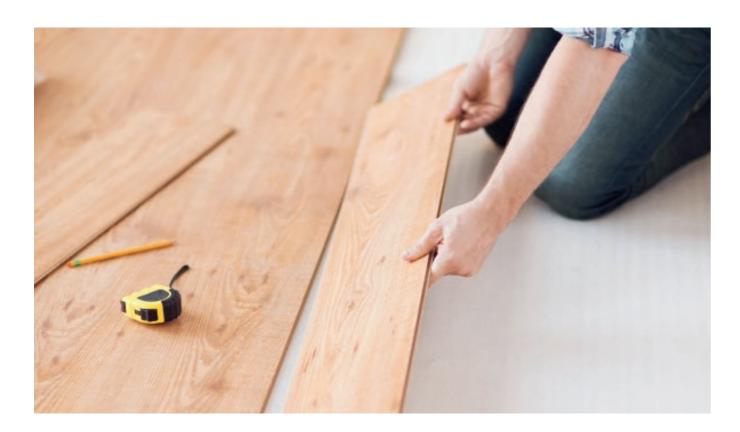
There are 2 ways of installation we recommend: floating (click locking) and glue down (T&G connection).

Please check our manual on our web page.



Make sure before installation that:

- Rooms in new buildings should be ventilated and heated for at least one month before the parquet installation in order to reduce the moisture level.
- · All plaster and paint works must be finished before parquet installation.
- Before laying the floor, the parquet boards should be stored flat unopened for at least 48 hours in the room where they are to be installed.
- During and after the fitting of flooring the relative humidity (RH) should be kept at approx. 40-60% and the temperature should be between 15-30 C.
- Subfloor conditions (Cement <2.5% CM; Concrete RH <85%):
 - o Clean scraped or sanded, swept, free of wax, grease, paint, oil and other debris.
 - o Horizontal/flat- maximum tolerance of 5mm over 3 m or 3mm over 2 m.



Horizontal Displays



Books with removable wood flooring samples



Others



Marketing Tools

Vertical Displays



Wood flooring swatches



Why ESTA

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References

HOTELS Consto Rica Hotell Narvik, Narvik, Norway **Mariott Hotel Hilton Hotel Marinsky Theatre** K Clarion Hotel, Stavanger, Norway Tallinn, Estonia St. Petersburg, Russia Athens, Greece Hilton Myrkdalen Hotel, Vossestrand, Norway Ramberg-Skedsmo, Skedsmokorest, Norway RICA Victoria, Oslo, Norway RICA Oslo, Oslo, Norway RICA, Götheborg, Sweden Quality Hotel Stavanger, Stavanger, Norway Quality hotel Tønsberg, Tønsberg, Norway Soria Moria hotel, Oslo, Norway Klaus K, Helsinki, Finland Högfjällshotellet, Sälen, Sweden Radisson Blu, Lillehammer, Norway Scandic Oscar, Varkaus, Finland Hilton, Tallinn, Estonia Clarion, Helsinki, Finland Hanasaari, Espoo, Finland Hanko Regatta Suites, Hanko, Finland Mariott, Athens, Greece Arkaden, Mästra, Sweden Marklandet, Täby, Sweden Tripla, Helsinki, Finland Radisson Blu, Oulu, Finland Maximilian, Prague, Czech Republic THEATERS AND PUBLIC HALLS Mariinsky Theatre Orkestra hall, Saint Petersburg, Russia Saint Petersburg State University of Economics, Saint Petersburg, Russia Istanbul University, Istanbul, Turkey Planet Wellness Village, Switzerland London 2012 Olympics Basketball Courts **APARTMENTS** Kista Torn (tallest residential building in the city), Stockholm, Sweden Horisont (tallest building in Jutland), Jutland, Denmark One Bloor Building. Tallest residential One Bloor (tallest residential building in Toronto), Toronto, Canada building in North America The Alba Takapuna block of flats (tallest building in the area), New Zealand Toronto, Canada Young and Rich, Toronto, Canada **London Olympics Basketball**

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X2 Condos, Toronto, Canada

Charle Condos, Toronto, Canada

London, UK

Certificates









Try our floor virtually at your home!

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